



# 238HS AMERCOAT

JULY 2002

## *Anti-corrosive High Build Alkyd Primer*

### Product Data

A high solids, fast drying, general purpose, modified alkyd based primer – using zinc phosphate anti-corrosive pigment.

#### Uses

As an anti-corrosive primer for ferrous metals, providing good enamel hold-out. Also used as a shop primer for structural steel work.

Spray apply 67-100µm WFT / 40-60µm DFT (General Industrial), 125-165µm WFT / 75-100µm DFT (PC).

Overcoat 1-8 hrs (no sanding) or overnight (sand 360).

Overcoat with 296, 600, 610.

AS/NZS2312:1994 – Category SP1-B (structural steel): Apply 125-165µm WFT / 75-100µm DFT. No topcoat required.

#### Colour Availability

Grey, Red Oxide

#### Packaging

Available 4L, 15L

#### Substrates

Steel and ferrous metals.

Aluminium / galvanised steel – MUST be preprimed with 719 Polyetch.

#### Total Solids Content

77% (wt), 60% (vol) – White

#### Surface Preparation

**Steel** – Remove rust by blasting to SA2 ½, or by using power tools or sanding. Degrease.

**Aluminium** – Degrease, then scour with Scotchbrite. Degrease again.

**Galv** – Clean and degrease. Use a proprietary acid wash if surface has been chromate treated.

#### Thinning and Clean Up

Thin up to 20% with 475 Reducer.

Clean gun and equipment with 254 or 475 Reducers.

#### Application

Spray – conventional

Brush – Unthinned, on small areas only.

Flowcoat

#### Drying

Touch Dry – 1 hour

Hard Dry – Overnight

#### Theoretical Coverage

Approximately 8 sq. m/litre @ 75µm DFT.

Practical coverage rates will be lower than theoretical and this must be taken into consideration when calculating costs.

#### Safety Precautions

Read each component's material safety data sheet before use. Mixed material has hazards of each component. Safety precautions must be strictly followed during storage, handling and use.

## Health & Safety

Avoid breathing vapour. Use with adequate ventilation. High concentrations of vapour may cause headache or nausea, affect the nervous system and respiration.

Do not use in the presence of naked flame or other sources of ignition. Store away from heat.

Wear safety glasses/goggles, an air supplied respirator or hood and PVC or nitrile chemical handling gloves.

If spraying in a confined area, a positive pressure air respirator should be worn.

Store/dispose of residues in accordance with local body regulations.

## First Aid

If poisoning occurs, contact a doctor. The Poisons Information Centre may be of assistance – telephone 0800 POISON (NZ), 13-11-26 (Australia).

If swallowed, do NOT induce vomiting. Give a glass of water to drink and get medical attention urgently. If affected by vapour, get into fresh air immediately. If splashed into the eyes, flush them with copious quantities of clean water for 15 minutes and get urgent medical attention.

If splashed onto skin, wash with soap and water.

For further information, refer to the Material Safety Data Sheet for this product.

## CAUTION:

Do not use this product without first taking all appropriate safety measures to prevent property damage and injuries. These measures may include, without limitation: implementation of proper ventilation, use of proper lamps, wearing of proper protective clothing and masks, tenting and proper separation of application areas. Consult your supervisor. Proper ventilation and protective measures must be provided during application and drying to keep spray mists and vapour concentrations within safe limits and to protect against toxic hazards. Necessary safety equipment must be used and ventilation requirements carefully observed, especially in confined or enclosed spaces, such as tank interiors and buildings.

This product is to be used by those knowledgeable about proper application methods. PPG Industries makes no recommendation about the types of safety measure that may need to be adopted because these depend on application environment and space, of which PPG Industries is unaware and over which it has no control.

If you do not fully understand these warnings and instructions or if you cannot strictly comply with them, do not use the product.

***This product is for professional use only. Not for residential use.***

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